

QSI AVERAGING DILUTION TANK

Made from chemical grade polyethylene.

Used to pre-treat waste water from laboratories, schools, & technical colleges, battery manufacturing or any application where alkalines or acids are used.

Sizing

Multiply the number of laboratory sinks by 5 litres
e.g. 80 sinks x 5 = 400Lt.

Allow 5Lt per 300 mm length of laboratory troughs e.g. 3000 mm is
10 x 5 litres = 50 litres. Total is 400 litres.

In other cases 1 hour retention should be allowed

1.0 General summary - refer to manual for full detail.

1.1 Install in a location that will not interfere with or obstruct

fire access or be vandalised or damaged by vehicles.

1.2 Install bollards or vandal proof cage if necessary.

1.3 Ensure easy access to the pump out point is maintained.

1.4 To service & maintain, install a cold water hose tap within 5
metres

1.5 Fit hose tap with an RPZD back flow protection (as per AS/NZS
3500).

1.6 Fit an RPZD to Water Authority boundary meter

2.0 Above ground installations

2.1 Support tank on a 100mm thick concrete pad

2.2 Install maintenance platform to service in accordance with AS
1657-1992.

2.3 Support pipework so no load is placed on tank connections.

2.4 Divert Stormwater away from tank to prevent undermining
foundation.

3.0 Installation below Ground

3.1 Connections to the arrester to be in accordance with appropriate authorities.

3.2 Fill the tank with water prior to backfill to test for leaks and to settle tank.

3.2 Excavations greater than 1.5m to be in accordance with Construction
Safety Act.

3.3 Allow height of base, tank, flanges and access cover and excavate to depth.

3.4 Allow 75mm clearance to side excavation only.

3.4 Install anti floatation rods to tank legs prior to lowering to position.

3.5 If depth is over excavated fill with bedding material to achieve 98%
compaction or concrete.

4.0 Water charged ground

4.1 A qualified engineer must certify any installation in water charged, unstable
or mine subsidence areas, filled ground or a high water table.

5.0 Bedding material

5.1 Bedding material to be 1 part Portland cement to 4 parts clean sand

5.2 Compact thoroughly by tampering every 300mm.

5.3 Encase the whole tank.

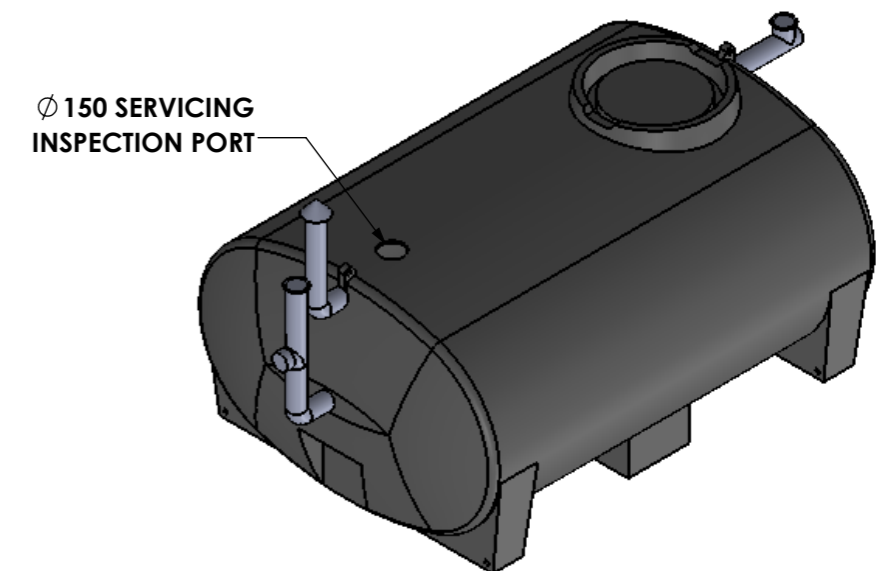
6.0 Final Backfill

6.1 Spoil from the excavation may be used.

6.2 Do not use bricks, concrete or builders waste to backfill

7.0 Covers

Ensure load rating for the cover is appropriate prior to install.



ISOMETRIC VIEW

DO NOT SCALE DRAWING	REVISION: A	MATERIAL: CHEMICAL GRADE LDPE
		PH: 0423 814 556 steve@qsinationalwaste.com.au
TITLE: QADT4000 AVERAGING DILUTION TANK		
DWG NO.	QADT4000-001	A4
WEIGHT:	SHEET 1 OF 1	SCALE:1:35